

Broach Size	Style	Tolerances	Broach Dimensions	Std. mm Keys	Shims Req'd	Tooth Pitch	No. of Teeth	Length of Cut min.-max.	Pressure (lbs.)
2	A	.0782-.0791	1/8 x5	2 x 2	-	3/16	18	13/64 - 1 1/8	720
3	A	.1176-.1185	1/8 x5	3 X 3	1	3/16	18	13/64 - 1 1/8	650
4	B1	.1569-.1579	1/4 X 6 3/4	4 X 4	1	9/32	16	19/64 - 1 11/16	1140
5	B1	.1963-.1972	1/4 X 6 3/4	5 X 5	1	9/32	16	19/64 - 1 11/16	1860
5	C	.1963-.1972	3/8 X 11 3/4	5 X 5	1	3/8	22	25/64 - 2 1/2	1470
6	C	.2356-.2366	3/8 X 11 3/4	6 X 6	1	3/8	22	25/64 - 2 1/2	2100
7	C	.2749-.2763	3/8 X 11 3/4	7 x 6	1	3/8	22G	25/64 - 2 1/2	2900
8	C	.3143-.3155	3/8 X 11 3/4	8 X 7	2	3/8	22	25/64 - 2 1/2	3680
10	d	.3930-.3942	9/16 X 13 7/8	10 X 8	2	5/8	17	1 - 6	6500
12	D	.4716-.4730	9/16 X 13 7/8	12 X 8	2	5/8	17	1 - 6	8400

Broach Size	Style	Tolerances	Broach Dimensions	Std. mm Keys	Shims Req'd	Tooth Pitch	No. of Teeth	Length of Cut min.-max.	Pressure (lbs.)
14	D	.5503-.5517	9/16 X 13 7/8	14 X 9	2	5/8	17	1 - 6	11100
16	E	.6290-.6304	3/4 X 15 1/2	16 X 10	3	5/8	20	1 - 6	9400
18	E	.7078-.7092	3/4 X 15 1/2	18 X 11	3	5/8	20	1 - 6	10600
20	F	.7864-.7880	1 X 20 1/4	20 X 12	3	5/8	26	1 - 6	8800
22	F	.8651-.8667	1 X 20 1/4	22 X 14	4	5/8	26	1 - 6	9400
24	F	.9439-.9455	1 X 20 1/4	24 X 14	5	5/8	26	1 - 6	10600
25	F	.9832-.9848	1 X 20 1/4	25 X 14	4	5/8	26	1 - 6	12300
28	-	1.1025-1.1035	1 1/8 x 20 1/4	28 x 16	5	5/8	26	1 - 6	12000
32	-	1.2600-1.2610	1 1/4 x 20 1/4	32 x 18	5	3/4	22	1 1/2 - 8	20600
36	-	1.4175-1.4185	1 7/16 x 20 1/4	36 x 20	7	3/4	22	1 1/2 - 8	24200

Broach Size	Style	Tolerances	Broach Dimensions	Std. mm Keys	Shims Req'd	Tooth Pitch	No. of Teeth	Length of Cut min.-max.	Pressure (lbs.)
40	-	1.5753-1.5760	1 9/16 x 20 1/4	40 x 22	7	3/4	22	1 1/2 - 8	22500
45	-	1.7718-1.7728	1 3/4 x 20 1/4	45 x 25	8	3/4	22	1 1/2 - 8	27200