

Nom Dim A	Decimal Dim A	Min Hole Size	Min - Max Length of Cut	B	C	D	E	F	G	#of Cuts	Thread Size
1/16"	.0635"	3/8"	3/8 - 1 1/4"	0.1552	20	0.313	0.271	7 13/16	0.042	1	1/4-20
3/32"	.0948"	7/18"	1/2 - 1 1/2"	0.1865	24	0.367	0.309	8 1/4	0.058	1	5/16-18
3/32"	.0948"	5/8"	5/8 - 2 1/2"	0.249	33	0.491	0.433	10	0.058	1	3/8-16
1/8"	.126"	1/2"	1/2 - 1 1/2"	0.249	30	0.438	0.364	9	0.074	1	3/8-16
1/8"	.126"	7/8"	5/8 - 2 1/2"	0.3115	33	0.594	0.52	10	0.074	1	1/2-13
5/32"	.1572"	19/32"	1/2 - 1 1/2"	0.249	30	0.525	0.436	9	0.089	1	3/8-16
5/32"	.1572"	23/32"	5/8 - 2 1/2"	0.3115	33	0.625	0.536	10	0.089	1	1/2-13
3/16"	.1885"	11/16"	5/8 - 2 1/2"	0.374	36	0.581	0.476	10	0.105	1	1/2-13
3/16"	.1885"	15/16"	11/16 - 3 1/2"	0.374	36	0.796	0.691	10 11/16	0.105	1	1/2-13
7/32"	.2198"	11/16"	5/8 - 2 1/2"	0.374	33	0.557	0.437	10	0.12	1	1/2-13

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11/32"	.2198"	15/16"	11/16 - 3 1/2"	0.374	42	0.813	0.693	11 1/16	0.12	1	1/2-13
1/4"	.251"	11/16"	5/8 - 2 1/2"	0.374	36	0.612	0.476	10	0.136	1	1/2-13
1/4"	.251"	1"	11/16 - 4"	0.499	45	0.877	0.741	12	0.136	1	5/8-11
1/4"	.251"	1 7/16"	7/8 - 6"	0.624	51	1.25	1.114	13 3/4	0.136	1	3/4-10
9/32"	.2828"	7/8"	11/16 - 4"	0.499	42	0.716	0.564	11 5/8	0.152	1	5/8-11
9/32"	.2828"	1 1/4"	7/8 - 6"	0.499	51	1.093	0.941	13 1/2	0.152	1	5/8-11
5/16"	.314"	1"	11/16 - 4"	0.499	45	0.908	0.741	12	0.167	1	5/8-11
5/16"	.314"	1 5/16"	7/8 - 6"	0.499	51	1.158	0.991	13 3/4	0.167	1	5/8-11
3/8"	.3765"	1 1/16"	11/16 - 4"	0.499	45	0.938	0.739	12	0.199	1	5/8-11
7/16"	.439"	1 5/16"	11/16 - 4"	0.624	48	1.39	1.16	12	0.23	1	3/4-10

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7/16"	.439"	2"	1 - 8"	0.624	48	1.611	1.496	15 5/8	0.23	2	3/4-10
1/2"	.5015"	1 1/2"	11/16 - 4"	0.624	48	1.312	1.051	12	0.261	1	3/4-10
1/2"	.5015"	1 1/2"	1 - 8"	0.624	48	1.377	1.246	16 1/2	0.261	2	3/4-10
9/16"	.5645"	1 3/4"	11/16 - 4"	0.6865	54	1.438	1.146	11 13/16	0.292	1	1-8
9/16"	.5645"	1 5/8"	1 - 8"	0.6865	51	1.391	1.245	16	0.292	2	1-8
9/16"	.5645"	2 1/4"	1 1/8 - 12"	0.874	60	1.641	1.495	20	0.292	2	1-8
5/8"	.627"	1 7/8"	1 1/16 - 4"	0.749	60	1.625	1.301	12	0.324	1	1-8
5/8"	.627"	2 1/2"	1 - 8"	0.874	54	1.657	1.495	16 3/8	0.324	2	1-8
5/8"	.627"	2 1/4"	1 1/8 - 12"	0.874	60	1.657	1.495	20	0.324	2	1-8
3/4"	.752"	1 7/8"	11/16 - 4"	0.874	60	1.625	1.239	12	0.386	1	1-8

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3/4"	.752"	2"	1 - 8"	0.999	60	1.688	1.495	16 1/4	0.386	2	1 1/4 - 7
3/4"	.752"	2 1/4"	1 1/8 - 12"	0.999	60	1.688	1.56	20	0.386	3	1 1/4 - 7
7/8"	.877"	2 1/4"	11/16 - 4"	1.124	63	1.875	1.426	12 3/8	0.449	1	1 1/4 - 7
7/8"	.877"	2 1/4"	1 - 8"	1.124	63	1.719	1.494	15 3/4	0.449	2	1 1/4 - 7
7/8"	.877"	2 1/4"	1 1/8 - 12"	1.124	63	1.719	1.569	20	0.449	3	1 1/4 - 7
1"	1.002"	2 1/4"	5/8 - 2 1/2"	1.249	63	1.75	1.239	10 1/2	0.511	1	1 1/2 - 6
1"	1.002"	2 1/4"	7/8 - 6"	1.249	63	1.75	1.494	14 1/4	0.511	2	1 1/2 - 6
1"	1.002"	2 1/4"	1 1/8 - 12"	1.249	63	1.75	1.58	20	0.511	3	1 1/2 - 6