

Broach Size	Keyway Width Tolerance	Width x Body	Overall Length	Min. Length of Cut	Max. Length of Cut
1/16"	.0625" - .0635"	3/16" x 3/8"	16"	5/8"	1 7/8"
3/32"	.0937" - .0947"	3/16" x 3/8"	16"	5/8"	1 7/8"
1/8"	.1252" - .1262"	3/16" x 7/8"	16"	5/8"	1 7/8"
5/32"	.1564" - .1574"	3/16" x 1/2"	16"	5/8"	1 7/8"
3/16"	.1877" - .1887"	3/16" x 9/16"	16"	5/8"	1 7/8"
3/16"	.1877" - .1887"	3/16" x 3/4"	20"	5/8"	3 1/8"
1/4"	.2502" - .2512"	1/4" x 3/4"	16"	5/8"	1 5/8"
1/4"	.2502" - .2512"	1/4" x 3/4"	20"	5/8"	3 1/8"
5/16"	.3127" - .3137"	5/16" x 7/8"	16"	1 1/16"	3 3/16"
5/16"	.3127" - .3137"	5/16" x 7/8"	20"	1 1/16"	5 3/16"
3/8"	.3755" - .3765"	3/8" x 7/8"	16"	1 1/16"	3 3/16"

Broach Size	Keyway Width Tolerance	Width x Body	Overall Length	Min. Length of Cut	Max. Length of Cut
3/8"	.3755" - .3765"	3/8" x 7/8"	20"	1 1/16"	5 3/16"
7/16"	.4380" - .4390"	7/16" x 1"	16"	1 1/16"	5 3/16"
7/16"	.4380" - .4390"	7/16" x 1"	20"	1 1/16"	5 3/16"
1/2"	.5006" - .5016"	1/2" x 1"	20"	1 1/16"	5 3/16"
9/16"	.5630" - .5640"	9/16" x 1"	20"	1 1/16"	5 3/16"
5/8"	.6260-6270	5/8" x 1"	20"	1 1/16"	5 3/16"
3/4"	.7515" - .7525"	3/4" x 1"	20"	1 1/16"	5 3/16"
7/8"	.8765" - .8775"	7/8" x 1"	20"	1 1/16"	5 3/16"
1"	1.0015" - 1.0025"	1" x 1"	20"	1 1/16"	5 3/16"