

HSS Hexagon Push Broaches (Metric)					LENGTH OF CUT	
Hex Size	Tolerance	Broach Length	Pilot Dia.	Drill Size	Min.	Max.
4mm	.1580"-.1585"	5-9/16"	.1655"	4.2mm	5/16"	5/8"
5mm	.1973"-.1983"	6-7/8"	.2074"	5.2mm	3/8"	3/4"
6mm	.2367"-.2377"	7"	.2500"	6.35mm	3/8"	3/4"
8mm	.3155"-.3165"	8-3/16"	.3267"	8.3mm	7/16"	7/8"
10mm	.3942"-.3952"	10-7/8"	.4057"	10.3mm	1/2"	1"
12mm	.4729"-.4739"	12-1/2"	.4921"	12.5 mm	5/8"	1-1/4"
14mm	.5517"-.5527"	14-7/8"	.5905"	15mm	3/4"	1-1/2"
16mm	.6310"-.6320"	16-13/16"	.6693"	17mm	7/8"	1-3/4"
18mm	.7092"-.7102"	18-1/2"	.7874"	20mm	7/8"	1-3/4"

HSS Hexagon Push Broaches (Metric)					LENGTH OF CUT	
Hex Size	Tolerance	Broach Length	Pilot Dia.	Drill Size	Min.	Max.
20mm	.7879"-.7889"	18-7/8"	.8661"	22mm	7/8"	1-3/4"
22mm	.8666"-.8676"	23-1/4"	.9448"	24mm	7/8"	1-3/4"
24mm	.9454"-.9464"	24-9/16"	1.0236"	26mm	7/8"	1-3/4"
25mm	.9848"-.9858"	24-9/16"	1.0630"	27mm	7/8"	1-3/4"