

HSS Hexagon Push Broaches (Inch)					LENGTH OF CUT	
Hex Size	Tolerance	Broach Length	Pilot Dia.	Drill Size	Min.	Max.
1/8"	.1250"-.1260"	4-1/8"	.1285"	-	3/16"	1/2"
5/32"	.1565"-.1575"	5-1/8"	.1590"	-	1/4"	1/2"
3/16"	.1880"-.1890"	5-9/16"	.1935"	-	1/4"	5/8"
7/32"	.2190"-.2200"	6-3/8"	.2280"	-	1/4"	3/4"
1/4"	.2505"-.2515"	6-1/2"	.2656"	17/64"	1/4"	3/4"
9/32"	.2815"-.2825"	7-3/4"	.2969"	19/64"	5/16"	1"
5/16"	.3130"-.3140"	7-7/8"	.3281"	21/64"	3/8"	1"
11/32"	.3440"-.3450"	9-3/8"	.3594"	23/64"	3/8"	1-1/4"
3/8"	.3775"-.3765"	9-3/8"	.3906"	25/64"	3/8"	1-1/4"
13/32"	.4065"-.4075"	10-5/8"	.4219"	27/64"	1/2"	1-3/8"

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7/16"	.4385"-.4395"	10-7/8"	.4531"	29/64"	1/2"	1-3/8"
15/32"	.4690"-.4700"	12"	.5000"	1/2"	1/2"	1-3/8"
1/2"	.5005"-.0515"	12"	.5312"	17/32"	1/2"	1-3/8"
9/16"	.5630"-.5640"	14-3/4"	.5938"	19/32"	1/2"	1-1/2"
5/8"	.6260"-.6270"	16-5/16"	.6562"	21/32"	5/8"	1-5/8"
11/16"	.6885"-.6895"B	17-3/4"	.7500"	3/4"	5/8"	1-5/8"
3/4"	.7510"-.7520"	17-3/4"	.8125"	13/16"	5/8"	1-5/8"
7/8"	.8765"-.8775"	22-3/4"	.9395"	15/16"	1/2"	2"
1"	1.002"-.1.003"	24-1/8"	1.0938"	1-3/32"	1/2"	2"