

Broach Size	Approx Dimensions	OSHM REQ'D	Tolerance NQ.2
2MM	1/8"x5"	0	.0728"-.0792"
3MM	1/8"x5"	1	.1176"-.1186"
4MM	1/4"x6-3/4"	1	.1568"-.1581"
5MM	1/4"x6-3/4"	1	.1963"-.1974"
5MM	3/8"x11-3/4"	1	.1963"-.1974"
6MM	3/8"x11-3/4"	1	.2356"-.2368"
8MM	3/8"x11-3/4"	2	.3143"-.3157"
10MM	9/16"x13-7/8"	2	.3930"-.3944"
12MM	9/16"x13-7/8"	2	.4716"-.4733"
14MM	9/16"x13-7/8"	2	.5503"-.5520"
16MM	3/4"x15-1/2"	3	.62900"-.6307"
18MM	3/4"x15-1/2"	3	.7078"-.7095"
20MM	1"x20-1/4"	3	.7864"-.7884"
22MM	1"x20-1/4"	4	.8651"-.8671"
24MM	1"x20-1/4"	4	.9439"-.9459"
25MM	1"x20-1/4"	4	.9832"-.9852"