

NO.60 KEYWAY BROACHES SET

Keyway Size	Broach Style	Bushing Dia.
2mm	A	6,8,10
3mm	A	-

The most common metric keyway combination for small keyways and bores.

2 broaches and 3 bushings=6 keyway combinations.

NO.70 KEYWAY BROACHES SET

Keyway Size	Broach Style	Bushing Dia. (Bore Sizes)
4mm	B-1	12,14
5mm	B-1	15,16
6mm"	C-1	18,19,20,22
8mm	C-1	24,25,26,28,30

4 broaches and 13 bushings=26 keyway combinations.

NO.80 KEYWAY BROACHES SET

Keyway Size	Broach Style	Bushing Dia.
10mm	D-1	32,34,35,36
12mm	D-1	38,40,42,44
14mm	D-1	45,46,48,50

The most common metric keyway combination for medium-sized keyways and bores

3 broaches and 12 bushing=36 keyway combinations

NO.90 KEYWAY BROACHES SET

Keyway Size	Broach Style	Bushing Dia. (Bore Sizes)
16mm	E-1	52,54,55,56
18mm	E-1	58,60,62,65

The most common metric keyway combination for large keyways and bores

2 broaches and 8 bushing=16 keyway combinations