

HSS Hexagon Push Broaches (Inch)						LENGTH OF CUT	
Hex Size	Tolerance .0005-.0010"	Diagonal Dimensions	Broach Length	Pilot Dia.	Drill Size	Min.	Max.
4mm	.1580"-.1585"	.1820"-.1830"	5-1/2"	.1575"	4mm	1/4"	1/2"
5mm	.1973"-.1983"	.2270"-.2280"	6"	.1968"	5mm	1/4"	3/4"
6mm	.2367"-.2377"	.2730"-.2740"	6-1/2"	.2362"	6mm	1/4"	3/4"
7mm	.2760"-.2770"	.3180"-.3190"	7-3/4"	.2756"	7mm	3/8"	1"
8mm	.3155"-.3165"	.3643"-.3644"	8-1/4"	.3150"	8mm	3/8"	1"
10mm	.3942"-.3952"	.4543"-.4553"	10"	.3937"	10mm	1/2"	1-3/8"
12mm	.4729"-.4739"	.5452"-.5462"	12-3/8"	.4724"	12mm	1/2"	1-3/8"
14mm	.5517"-.5527"	.6332"-.6342"	14-1/4"	.5512"	14mm	1/2"	1-1/2"
16mm	.6310"-.6320"	.7248"-.7258"	16-7/8"	.6230"	16mm	5/8"	1-5/8"

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18mm	.7092"-.7102"	.8150"-.8160"	17"	.7087"	18mm	5/8"	1-5/8"
20mm	.7879"-.7889"	.9094"-.9059"	17-7/8"	.7874"	20mm	5/8"	1-5/8"
22mm	.8666"-.8676"	.9958"-.9968"	18-7/8"	.8661"	22mm	5/8"	1-5/8"
24mm	.9454"-.9464"	1.0868"-.1.0878"	19-7/8"	.9449"	24mm	5/8"	1-5/8"
25mm	.9848"-.9858"	1.1323"-.1.1333"	19-7/8"	.9842"	25mm	5/8"	1-5/8"