

HSS Hexagon Push Broaches (Inch)					LENGTH OF CUT	
Hex Size	Tolerance	Broach Length	Pilot Dia.	Drill Size	Min.	Max.
1/8"	.1255"-.1260"	4-1/8"	1/8"	1/8"	3/16"	3/8"
5/32"	.1565"-.1570"	4-15/16"	5/32"	5/32"	1/4"	1/2"
3/16"	.1880"-.1890"	5-1/16"	3/16"	3/16"	1/4"	5/8"
7/32"	.2190"-.2200"	5-3/8"	7/32"	7/32"	1/4"	3/4"
1/4"	.2505"-.2515"	6"	1/4"	1/4"	1/4"	3/4"
9/32"	.2815"-2825"	7-1/4"	9/32"	9/32"	5/16"	1"
5/16"	.3130"-.3140"	7-3/4"	5/16"	5/16"	3/8"	1"
11/32"	.3440"-.3450"	7-3/4"	11/32"	11/32"	3/8"	1-1/4"
3/8"	.3755"-.3765"	8-1/2"	3/8"	3/8"	3/8"	1-1/4"

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13/32"	.4065"-.4075"	9-5/8"	13/32"	13/32"	1/2"	1-3/8"
7/16"	.4385"-.4395"	10-5/8"	7/16"	7/16"	1/2"	1-3/8"
15/32"	.4690"-.4700"	11-7/8"	15/32"	15/32"	1/2"	1-3/8"
1/2"	.5005"-.5115"	11-7/8"	1/2"	1/2"	1/2"	1-3/8"
9/16"	.5630"-.5640"	13-3/4"	9/16"	9/16"	1/2"	1-3/8"
5/8"	.6260"-.6270"	16-1/4"	5/8"	5/8"	5/8"	2"
11/16"	.6880"-.6890"	16-3/4"	11/16"	11/16"	5/8"	2"
3/4"	.7510"-.7520"	17-1/4"	3/4"	3/4"	5/8"	2"
7/8"	.8755"-.8765"	18-1/2"	7/8"	7/8"	5/8"	2"

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1"	1.002"-1.003"	19-3/4"	1"	1"	5/8"	2"